

# AQUAGARD

## TECH BULLETIN

*Tips from the Pro's*

### Alumi-Koat Clear Spray

- Control slime & other fouling organisms!
- For use on aluminum & other non-ferrous materials
- Ideal for use on stern drives and other lower units

#### DIRECTIONS FOR USE

**APPLICATION:** A clean dry surface free of scale, corrosion, dirt, grease, oil, marine fouling or other foreign matter will provide the optimum performance of this paint. Inadequate surface preparation will result in unsatisfactory performance. Be sure to remove all dust, debris and other surface contaminations that are generated by the cleaning process prior to painting. Bring to room temperature (72°) before spraying. Shake can for 3 minutes, listening for mixing ball.

**New Outdrive Units:** Lightly sand the factory finish with 80 grit sandpaper, wipe clean with Aquagard 180 Solvent Wash, allow to dry. Then apply two (2) coats of Aquagard II Alumi-Koat allowing 2-4 hours drying time between coats. Allow to dry 2-4 hours before launching.

**Bare Aluminum:** Make sure surface is dry and free of grease, wax, oil and loose paint. Abrade to bright metal by sandblasting, sanding or wire brushing. Wipe clean of any residue, then apply Aquagard 181 Primer or 189 Sandless Primer Spray. Closely follow these instructions, then apply two (2) coats of Aquagard II Alumi-Koat allowing 2-4 hours drying time between coats. Allow to dry 2-4 hours before launching.

**Previously Painted Aluminum:** Previously painted surfaces in poor condition (chipping or flaking) should be stripped to bare metal, then proceed with the bare aluminum instructions specified above. If the previous antifouling paint is a vinyl type, sand it thoroughly with 80 grit sand paper, wipe clean of sanding residue and apply at least two (2) coats of Aquagard II Alumi-Koat.



**FLEXDEL**  
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