

FLEXDEL

c o r p o r a t i o n

Buoy Coating

High Visibility

- Chemically bonds with the buoys for highest durability
- Colorfast & UV resistant
- Oil & gas resistant
- High visibility
- Superior adhesion - won't crack
- Commercially used and proven
- The choice of commercial fishermen worldwide

TECHNICAL DATA SHEET



Available in Standard, Bright and Fluorescent Colors

Physical Data:

Vehicle Type: Polyvinyl/Vinyl Acetate Copolymer

Finish: Glossy ; standard colors
Semi gloss Fluorescents

Curing Mechanism: Air Dry

Components: One

Solids: By weight 26.0 - 44.0 percent by weight

VOC: 525—675grams per liter

Coverage: 300 square feet per gallon

Storage: Keep away from sparks and open flame

Application Data:

Application: Brush or roller

Coats: 1 – 2

Application Temp: 50°F 70°F 90°F

Re-coat: (minutes) 20—30 15—20 10—15

To Service (hours) 8 6 4

*Above times are minimums.

Thinner: 813-Thiner

Cleaner: 813-Thimmer

Associated Products:

813-Thinner

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Flexabar Buoy Paint Application Instructions

Apply by brush or roller for best results. Do not use felt type rollers, recommend foam rubber roller. Best days for application are days with low humidity and temperatures above 40°F.

DIRECTIONS FOR USE:

1. Surface must be completely dry and clean. **Buoy Coating Thinner** is recommended for cleaning.
2. Stir **Buoy Coating** thoroughly from bottom of can until pigment is evenly distributed. Can be applied without thinning. If thinning is necessary, mix up to one part **Buoy Coating Thinner** to two parts **Buoy Coating**.
3. Before using brush or roller, wash thoroughly with **Buoy Coating Thinner**. Brush small areas at a time. **Buoy Coating** dries to the touch within 30 minutes, cures overnight. First coat should be dry to touch before applying second coat.
4. Two coats should be adequate for normal use but additional coats may be applied.
5. Clean brush or roller thoroughly with **Buoy Coating Thinner** after use.

Remember that the adhesion of the new paint is only as good as paint that it is being applied over. So watch for signs of adhesion failure. Anywhere the old paint is flaking or lifting, it should be removed until only secure paint is left.

Safety:

Vinyl buoy paint contains extremely flammable solvents. Do not use where there is a potential for sparks or open flame. Use only in a well ventilated area, preferably outdoors.

Paint Mixing:

All paints settle or separate on standing. If you have a paint shaker, run it for at least 5 minutes to get the pigment evenly distributed throughout the paint. If you are doing it by hand keep dredging up any off the bottom of the can. Each time you add to your roller/paint tray you will want to stir again to ensure consistency.

Application:

Roll or brush the paint onto the substrate using a short-nap roller cover (usually 1/4nap). Wear sleeves and gloves to keep the paint off your skin.

Vinyl Buoy Paint may thicken on aging, if necessary it may be thinned with 813-thinner. Add small amounts until the paint flows evenly onto the substrate when rolled/brushed.

Cleaning of brushes and equipment may be accomplished with 813-thinner. Clean up your person with soap and water.